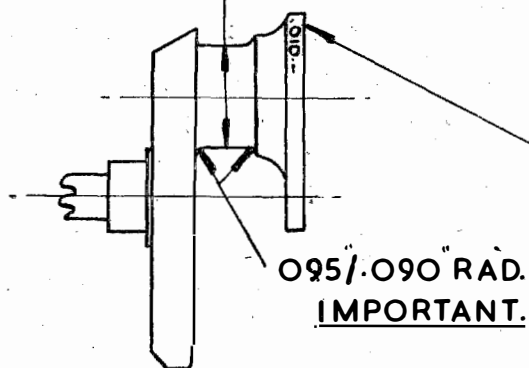


RE-GRINDING DETAILS FOR 500 TWINS

1.4905" DIA.
1.4900

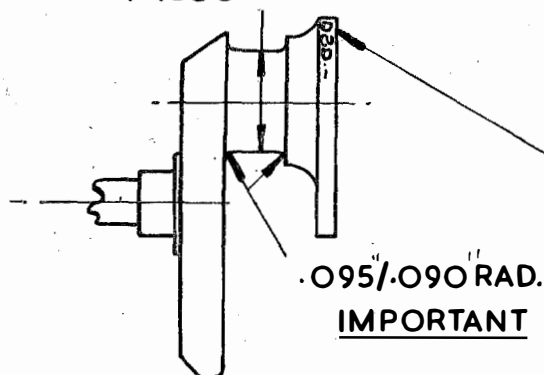


FIRST RE-GRIND.

GRIND THE CRANKPINS TO
1.4905/1.4900" DIA. WITH
0.095"/0.090" FACE RADIUS.

STAMP -- 0.010" HERE.

1.4805" DIA.
1.4800

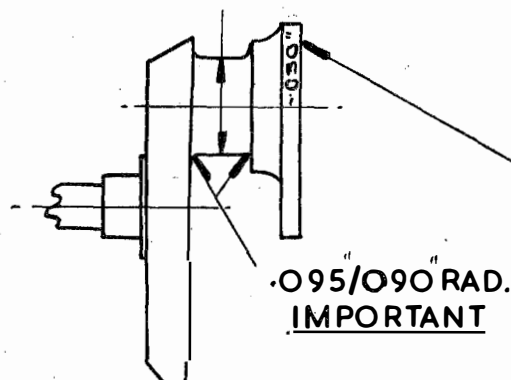


SECOND RE-GRIND.

GRIND THE CRANKPINS TO
1.4805 / 1.4800" DIA. WITH
0.095"/0.090" FACE RADIUS.

STAMP -- 0.020" HERE.

1.4705" DIA.
1.4700



THIRD RE-GRIND.

GRIND THE CRANKPINS TO
1.4705/1.4700" DIA. WITH
0.095"/0.090" FACE RADIUS.

STAMP -- 0.030" HERE.