

Controls and Control Cables **21**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	019824	Junction Box – Air and Throttle Cables	2
2	060908	Air Cable (Control End) Western-style Handlebars	1
2A	064964	Air Cable (Control End) European Handlebars	1
3	033144	Air Cable (Carburetor End)	2
4	033145	Throttle Cable (Carburetor End)	2
5	061451	Throttle Cable (Twistgrip End) Western-style Handlebars (Std. Twistgrip)	1
5A	064137	Throttle Cable (Twistgrip End) European Handlebars (Std. Twistgrip)	1
5B	064602	Throttle Cable (Twistgrip End) Western-style Handlebars (Quick Twistgrip)	1
5C	064601	Throttle Cable (Twistgrip End) European Handlebars (Quick Twistgrip)	1
5D	064638	Throttle Cable (Twistgrip End) Hi Rider only	1
6	062491	Brake Cable (Front Drum Brake only)	1
6A	062503	Brake Cable (Hi Rider Drum Brake only)	1
7	064963	Clutch Cable	1
7A	062814	Clutch Cable (Hi Rider only)	1
8	062032	Twistgrip, Throttle – Standard (less rubber grip)	1
9	16/091	Twistgrip Rotor only (Standard)	1
10	11/013	Clamping Screw (long)	1
11	11/014	Clamping Screw (short)	1
12	064600	Twistgrip, Throttle – Quick (less rubber grip)	1
13	364/012	Twistgrip Rotor only (Quick)	1
14	11/013	Clamping Screw (Quick Throttle)	2
15	026476	Slotted Abutment	1
16	39949	L.H. Switch Cluster only (Dip Switch, etc.)	1
17	39951	R.H. Switch Cluster only (Direction Indicator, etc.)	1
18	063678	Clutch Pivot Casting (Black with hole for mirror)	1
19	064635	Drum Brake Pivot Casting (Black with hole for mirror)	1
20	062702	Clutch Lever	1
21	062553	Brake Lever (Drum)	1
22	062235	Pivot Bolt	2
23	062240	Pivot Locknut	2
24	062027	Cable Adjuster (2 Drum)	1
25	062237	Cable Adjuster Nut (2 Drum)	1
26	062488	Screw, Switch Clusters (8 Drum)	4
27	062241	Screw, R.H. Switch Cluster (Disc Only)	4
—	22402	Washer, Spring	8
—	065373	Stop Lamp Lead – Hi Rider	1
28	062535	Air Lever, Complete (12/609)	1
29	12/620	Body, Air Lever	1
30	12/606	Cap, Air Lever	1
31	12/557	Lever	1
32	12/033	Spring Washer	1
33	12/607	Pivot Screw	1
34	12/595	Clip	1
35	11/014	Screw	2
36	062828	Cable Tie	4
37	062829	Cable Tie	9
38	062830	Cable Tie	1

Handlebars, Disc Brake Master Cylinder and Hose Group

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
	HANDLEBAR - FASTBACK, FASTBACK L.R., ROADSTER, INTERSTATE U.S.A.				
1	061046	Handlebar	1
	HANDLEBAR - INTERPOL				
2	062306	Handlebar	1
	HANDLEBAR - (EUROPE)				
3	064887	Handlebar	1
	HANDLEBAR - HI-RIDER				
4	062599	Handlebar	1
	HANDLEBAR GRIPS				
5	061879	Dummy Grip	1
6	061830	Twistgrip Rubber	1
	DISC BRAKE MASTER CYLINDER				
7	064871	Master Cylinder Assembly complete	1
8	061939	Master Cylinder Body (not available separately)	1
9	061946	Bellows	1
10	064973	Cap	1
11	061944	Valve	1
12	061906	Spring	1
13	061972	Spreader	1
14	061942	Primary Cup	1
15	061943	Primary Cup Washer	1
16	061898	Piston	1
17	061945	Secondary Cup	1
18	061941	Boot	1
19	061947	Circlip	1
20	063241	Brake Lever	1
21	062184	Pivot Bolt	1
22	062240	Nut, Pivot Bolt	1
23	34619A	Brake Light Switch	1
24	063544	Washer, Brake Light Switch	1
25	062524	Switch Cover	1
	HYDRAULIC HOSE AND FITTINGS				
26	063508	Hose Assembly (23 in. long)	1
26	062707	Hose Assembly (25 in. long)	1
26	063507	Hose Assembly (28 in. long)	1
26	063541	Hose Assembly (31 in. long)	1
26	063540	Hose Assembly (34 in. long)	1
27	26634	Washer	1
28	26078	Nut	1
29	062706	Hose Support Bracket	1
30	063031	Pipe Clip	2
31	063899	Pipe Assembly	1
	BRAKE FLUID				
Not illus.	063111	Lockheed 329 Brake Fluid, 8 Imp. fl. oz. (.48 U.S. pints/.227 litres)	AR
Not illus.	064244	Master Cylinder Repair Kit	AR
	MIRROR AND FITTINGS				
32	063668	Blanking Plug (where mirror not fitted)	AR
33	064102	Mirror	AR
34	064103	Stem Roadster - Interstate	AR
35	064145	Stem Hi-Rider	AR

Exhausts, Mufflers, Mutes, Passenger Footpegs

GROUP

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
EXHAUST SYSTEM — ROADSTER, HI-RIDER					
1	065465	Exhaust Pipe L.H.	1
2	065464	Exhaust Pipe R.H.	1
3	064609	Muffler	2
4	061720	Muffler Stay Bracket	2
5	061721	Muffler Bracket	2
EXHAUST SYSTEM — INTERSTATE, INTERPOL					
6	065467	Exhaust Pipe L.H.	1
7	065466	Exhaust Pipe R.H.	1
8	064610	Muffler	2
9	063132	Muffler Bracket Left	1
10	063579	Muffler Bracket Right	1
11	060359	Muffler Bolt	4
12	063131	Muffler Stay Bracket	2
EXHAUST SYSTEM — COMMON PARTS					
13	063994	Cross Tube	1
14	063991	Connector	2
15	26944	Bolt	4
16	062240	Nut 27815	4
17	063990	Exhaust Pipe Collets	4
18	063763	Muffler Mute	2
19	061987	Mute Screw	2
20	0700106	Bolt U.N.	2
21	060348	Nut 27815	4
22	060618	Bolt	2
23	061722	Footpeg Support Gusset	2
24	061328	Clip	2
25	063988	Exhaust Lock Ring	2
26	063995	Washer, Corrugated	2
27	062412	Tab Washer	2
28	NM. 18202	Washer	2
29	060348	Nut 27185	6
30	000011	Washer	8
31	060622	Mounting Rubber	4
32	060863	Bolt	4
33	000010	Washer	10
34	060471	Mounting Plate Spacer	2
35	060779	Stud (Not Interpol)	4
PASSENGER FOOTPEGS					
36	062006	Passenger Footpeg Complete	2
37	0700267	Nut	1
38	042569	Rubber	1
39	060487	Lug	1
40	060618	Footpeg	1
41	061798	Bolt	1
EXHAUST SYSTEM MK2A MODEL					
—	065257	Exhaust Pipe L.H.	1	} MK2A
—	065256	Exhaust Pipe R.H.	1	
—	064170	Silencer	2	
—	064156	Silencer Bracket	4	} MK1A & 2A
—	060943	Bolt		
—	064149	Pillion Footrest Bracket		
—	064148	Silencer	2	} To be used when Panniers fitted
—	064150	Plate, Silencer	2	
—	060943	Bolt	4	

Side Covers, Accessory Covers

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Plate No.	Part No. No.	Description	Qty.	Bin No.	Price
—	063505/09	Accessory Cover Interstate—Black	1
—	063505/14	Accessory Cover Interstate—Blue	1
—	063505/15	Accessory Cover Interstate—Candy Apple Red	1
—	063503/152	Accessory Cover Roadster—Candy Apple Red	1
—	063503/042	Accessory Cover Roadster—Fireflake Royal Blue	1
—	063503/022	Accessory Cover Roadster—Fireflake Golden Bronze	1
—	063503/092	Accessory Cover Roadster Hi-Rider—Black	1
—	063503/163	Accessory Cover Roadster—Dayglow White, Blue Stripes	1
—	064081/09	L.H. Accessory Cover Interstate—Black	1
—	064081/14	L.H. Accessory Cover Interstate—Blue	1
—	064081/15	L.H. Accessory Cover Interstate—Red	1
—	064996/092	L.H. Accessory Cover Roadster—Black	1
—	064996/042	L.H. Accessory Cover Roadster—Fireflake Royal Blue	1
—	064996/152	L.H. Accessory Cover Roadster—Candy Apple Red	1
R.H. OIL TANK COVER—STEEL—LESS DECALS					
—	063506/09	Oil Tank Cover Interstate—Black	1
—	063506/14	Oil Tank Cover Interstate—Blue	1
—	063506/15	Oil Tank Cover Interstate—Candy Apple Red	1
—	063504/152	Oil Tank Cover Roadster—Candy Apple Red	1
—	063504/042	Oil Tank Cover Roadster—Fireflake Royal Blue	1
—	063504/022	Oil Tank Cover Roadster—Fireflake Golden Bronze	1
—	063504/092	Oil Tank Cover Roadster Hi-Rider—Black	1
—	063504/163	Oil Tank Cover Roadster—Dayglow White, Blue Stripes	1
—	063220/15	Oil Tank Cover Hi-Rider—Tangerine	1
—	064126/09	Oil Tank Cover Interstate—Black	1
—	064136/14	Oil Tank Cover Interstate—Blue	1
—	064136/15	Oil Tank Cover Interstate—Red	1
SIDE COVER HARDWARE					
—	061206	Grommet (for glass fibre covers)	2
—	063143	Grommet (for steel covers)	2
—	061686	Grommet	1
—	060327	Bolt	2
—	000012	Washer	2
—	0700117	Long Bolt (Roadster/Hi-Rider)	1
—	064975	Fastener	1
—	064067	Retainer	1
DECALS					
—	065096	Decal "850 Commando" (Gold)	AR
—	065097	Decal "850 Commando" (Black)	AR
—	065095	Decal "850 Commando" (Silver)	AR

Front Fender, Number Plate and Seats **26**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
FRONT FENDER – INTERSTATE ROADSTER, HI-RIDER, BLACK INTERPOL					
1	063175	Front Fender, Stainless Steel	1
2	062323/3	Fender Stay	2
FRONT FENDER – WHITE INTERPOL					
1A	062328/13	Front Fender, painted	1
2A	062323/13	Fender Stay	2
FENDER FITTINGS – COMMON TO ALL MODELS					
3	000039	Plain Washer	8
4	000190	Serrated Washer	4
5	065222	Bolt	4
6	060678	Nut	4
7	060357	Bolt	4
8	000011	Plain Washer	4
FRONT NUMBER PLATE (For certain markets as required)					
9	011835	Number Plate	1
10	011836	Stanchion	2
11	NM.18755	Bead	1
12	NMT2221	Washer	2
13	000861	Screw	2
14	000012	Washer	2
15	000005	Nut	1
SEATS					
16	065234	Seat – Roadster	1
17	061770	Seat – Interpol	1
18	063859	Seat – Hi-Rider	1
19	065382	Seat Interstate	1
20	NM.21852	Seat Buffer	AR
GRAB RAILS					
21	064088	Grab Rail Hi-Rider	1
22	062379	Clip Hi-Rider Only	2
23	NM.25592	Washer	4
24	0700117	Bolt	4
25	063632	Grab Rail – Interstate	1
26	063819	Grab Rail – Roadster	1
27	063641	Clip, Interstate/Roadster	4
28	30858	Washer	4
–	065225	Mudflap (Interstate & MK2A Roadster)	1
–	065226	Mudflap Backing Strip (.. ..)	1

Rear Fender, Tail Light and Tail Section

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
REAR FENDER					
1	064047	Rear Fender	1
2	064062	Decal "Made in England"	1
3	062169	Fender Bracket	1
4	22403	Bolt	1
5	060652	Bolt	2
6	000012	Washer	4
7	000011	Washer	2
8	060029	Nut	2
9	060348	Nut	1
10	062240	Nut	2
11	062170	Spacer	2
REAR LIGHT AND FITTINGS					
12	060651	Nut	1
13	063733	Beading	1
14	063921	Pillar Nut	2
15	000039	Washer	3
16	22401	Lockwasher	3
17	060946	Screw	3
18	063926	Special Screw	1
19	000011	Washer	3
20	063731	Fairing	1
21	060348	Nut	1
22	061121	Clip Bracket	1
23	064220	Rubber	1
24	060359	Bolt	1
25	063727	Support Bracket	1
26	060327	Bolt	2
27	000012	Washer	2
28	064152	Grommet	2
29	063724	Mounting	1
30	064016	Spacer	1
31	062828	Cable Tie	1
32	56513	*Rear Lamp Assembly L917	1
33	54584930	Lens	1
33A	54585314	Lens - Germany/Italy	1
34	NA	Lens Screw	2
35	380	Bulb, Lucas 380 12 v 5/21 w
*For Italy and Germany use lamp 063737					
-	065092	Mudflap (Interstate & MK2 Roadster)	1
-	065046	Mudflap Backing Strip	1

Fuel Tanks **28**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
HI-RIDER FUEL TANKS					
1	062370/5	Hi-Rider, Tangerine, no trim	1
1	062371/092	Hi-Rider, Black, double line trim	1
ROADSTER FUEL TANKS					
3	062701/022	Roadster, Fireflake Golden Bronze, double line trim	1
3	062701/042	Roadster, Fireflake Royal Blue double line trim	1
3	062701/092	Roadster, Black, double line trim	1
3	062701/152	Roadster, Candy Apple Red, double line trim	1
1	062701/163	Roadster, Dayglow White, blue stripes	1
INTERSTATE FUEL TANKS					
8	065364/092	Interstate, Black, double line trim	1
8	065364/142	Interstate, Blue, double line trim	1
8	065364/152	Interstate, Candy Apple Red, double line trim	1
INTERPOL FUEL TANKS					
5	061764/13	Interpol Tank (with radio recess), White	1
5	061764/09	Interpol Tank (with radio recess), Black	1
6	062224/13	Interpol Tank (with top pommels), White	1
6	062224/09	Interpol Tank (with top pommels), Black	1
		Interpol Tanks available in other colours to special order			
FUEL TANK FITTINGS					
9	065329	Tap Washer	2
10	065327	Tap, Reserve	1
11	065328	Tap	1
12	026359	Thin Rubber	1
13	014999	Washer	2
14	013325	Filler Cap — Interpol Only	1
15	062567	Thick Rubber	1
16	060648	Rubber	8 or 12
17	063215	Stud	2
18	060681	Filler Cap — all except Interpol	1
19	060882	Pin, Filler Cap — all except Interpol	1
20	060359	Rear Bolt	2
21	000011	Washer	2
22	062367	Strap — Hi-Rider	1
23	063121	Strap — Steel Roadster Tanks	1
24	063239	Strap — Interstate	1
25	063204	Thick Rubber — Interstate	1
26	060797	Nut, Nyloc	2 or 4
27	060498	Ring, Tank Fixing Interpol	2
TRANSFERS					
28	009195	"Reserve"	1
29	062931	"NORTON" Gold	2
30	062930	"NORTON" Black	2
31	064882	"NORTON" Silver	2
—	000167	Tap Washer	2

Basic Electrical Components

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062263	Lead H.T.	2
2	45222A	Coil with Bracket (Lucas Type 17M6)	2
3	22473	Screw	2
4	000012	Washer	4
5	25607	Bolt	2
6	062348	Spark Plug N7Y	2
7	032221	Plug Cap	2
8	062577	Bracket Coil	1
9	57183A	Reflector, Amber	2
10	060648	Rubber	2
11	22401	Washer	2
12	M1002/15E	Nut	2
13	014999	Large Plain Washer	2
14	060865	Bolt	4
15	000012	Washer	4
16	54961586	Wiring Harness	1
17	019490	Grommet	1
18	54419974	Clip	1
19	060693	Bracket, Stop Light Lead	1
20	NM.18285	Grommet	2
21	39784	Switch, Master	1
22	062061	Ignition Switch Cover	1
23	{ 064892	Lock complete with Keys	1
	064891				
24	062259	Blade	1
25	062666	Plug/Socket	1
26	062722	Screw	2
27	063041	Terminal, Accessory Socket	1
28	063025	Insulating Washer	1
29	063147	Terminal Sleeve	2
30	47225A	Resistor, Ballast	1
31	49072	Rectifier	1
32	000012	Washer	1
33	033057	Nut	1
34	54170009	Capacitor 2MC	1
35	54483155	Spring	1
36	38717	Warning Light Assimilator	1
37	063909	Spring	1
38	54420128	Capacitor	2
39	54418528	Cover	1
40	54418526	Base Plate	1
41	25607	Screw	1
42	22473	Screw	1
43	22061	Nut	2
44	49345	Zener Diode	1
45	015306	Washer	5
46	033057	Nut	1
47	54068152	Horn	1
48	060652	Bolt Horn	2
49	033057	Nut	2
—	064974	Rectifier Bracket	1 (Mk2a)

Head Lights **30**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
HEADLAMP – FASTBACK, FASTBACK L.R. ROADSTER, INTERPOL, INTERSTATE					
1	60279	Headlamp SS700P	1
2	553248	Rim	1
3	54525927	Light Unit	1
4	062035	Spacer	2
5	60349	Headlamp SS700P Continental/France	1
6	54522680	Light Unit Continental/France	1
7	553738	Adaptor	1
HEADLAMP, HI-RIDER					
8	60280	Headlamp MCH66	1
9	534343	Rim	1
10	54525272	Light Unit	1
11	062300	Spacer	2
12	60348	Headlamp MCH66 Continental/France	1
13	54523513	Light Unit Continental/France	1
14	553738	Adaptor	1
HEADLAMP COMPONENTS – COMMON TO MCH66 AND SS700P HEADLAMPS					
15	54960724	Headlamp Harness	1
16	504665	Wire Fixing	6
17	144921	Screw, Rim Fixing	1
18	534296	Plate, Rim Fixing	1
19	54363453	Warning Light Body Amber	1
20	54363454	Warning Light Body Red	1
21	54363455	Warning Light Body Green	1
22	54140331	Sealing Ring, Light Body	3
23	281	Bulb, Warning Light 12v 2w	3
24	54525212	Shield Warning Light	3
25	34660	Lighting Switch	1
26	554602	Bulb Holder Main	1
27	555910	Sleeve, Terminal	1
28	54573590	Bulb Holder Pilot	1
29	554354	Ring, Pilot Bulb Seating	1
30	370	Bulb Main 45/40W	1
31	410	Bulb, Main, Continental 45/40W	1
32	411	Bulb, Main, France 45/40W	1
33	989	Bulb Pilot	1
34	062321	Bolt Headlamp Mounting	2
35	062409	Washer Headlamp Mounting	2
HEADLAMP COMPONENTS – QUARTZ HALOGEN 7"					
36	54526114	Quartz-Halogen Light Unit (lens/reflector)	
37	463	Bulb, Quartz-Halogen	
38	54526323	Light Unit – Continental Quartz-Halogen	
39	472	Bulb – Continental Quartz-Halogen	

Batteries, Battery Tray, Direction Indicators

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
BATTERY - ALL MODELS EXCEPT INTERPOL					
1	063244	Battery	1
2	061662	Strap	2
3	061667	Crossbar	1
4	062602	Rubber	5
5	063227	Breather Tube	1
BATTERY - INTERPOL					
6	54027410	Battery SCZ7E	2
7	061655	Rubber	2
8	061660	Rubber	1
9	061661	Strap	2
10	061668	Crossbar	1
BATTERY TRAY - ALL MODELS					
11	063054	Tray Battery	1
12	060811	Grommet	1
DIRECTION INDICATORS					
13	062059	Indicator Lamp Mounting 60600091	4
14	062060	Lamp 56147	4
15	54581638	Lens	4
16	54580322	Bulbholder Assembly	4
17	573832	Interior Assembly	4
18	382	Bulb	4
19	20948	Nut	2
20	26494	Washer	2
21	062045	Flasher Unit 35048	1
22	062046	Mounting Bracket 54385091	1
23	060915	Bolt	1
24	060678	Nut	1
25	000039	Washer	2
26	062574	Link Lead (Front Flashers)	1
—	062329	DIRECTION INDICATOR KIT (COMPLETE)	1
BATTERY TRAY MK2A					
—	064128	Battery Tray	1
—	064082	Rubber Tray	1
—	064070	Battery Strap	1
—	064064	Bucket	1
—	064065	Pin	1
—	064066	Anchor, Dzus	1

Instruments and Police Horns 32

Plate No.	Part No.	Description	Qty.	Bin No.	Price
INSTRUMENTS, INSTRUMENT CASES AND DRIVE CABLES					
1	064144	Instrument Case	2
2	061281	Extension Bolt for Smiths Instruments	4
3	063791	Tachometer Head – Veglia	
4	063790	Speedometer Head (MPH) – Veglia c/w trip	
5	063789	Speedometer Head (KPH) – Veglia c/w trip	
6	062279	Tachometer Head, Smiths	1
7	062277	Speedometer Head, MPH, Smiths	1
8	062278	Speedometer Head, KPH, Smiths	1
9	061767	Speedometer Head, MPH, Certified (Police)	AR
10	062229	Speedometer Head, KPH, Certified (Police)	AR
11	062086	Speedometer Bulbholder, Bulb and Lead	1
12	L643	Speedometer/Tachometer Bulb	1
13	NM.25087	Speedometer Cable	1
14	061118	Tachometer Cable	1
INTERPOL ONLY – POLICE HORNS					
15	000039	Washer	7
16	033057	Nut – Horn Fixing	2
17	060678	Nut	5
18	060694	Spacer (Horn to coil bracket)	4
19	60933008	Control	1
20	33213	Relay 6RA	2
21	54068189	Horn 9H	1
22	54068190	Horn 9H	1
23	31482	Switch, Horns and Blue Lamp	2
24	30865	Screw (2 alt control to tool cpt)	2
25	NM.26948	Bolt (Horns to coil bracket)	4
26	30802	Screw (Relays to cover)	3
(Blue Lamp not supplied – this is in fairing)					
—	065108	Cover, Instrument Case	2

IMPORTANT

Please refer to Publication No: 00-5753
for Amended and Superseded Part Numbers.