



We are the only supplier of Commando & Dominator parts using the original factory drawings. Our products are mostly made in England and to original specification. We also offer Norton Rotary spares, factory service manuals and literature for **NORTON** and **TRIUMPH** motorcycles.

**INSIST ON GENUINE FACTORY PARTS PACKAGED WITH THIS LOGO**



## NORTON COMMANDO HEPOLITE & GPM PISTON RING SETS

Andover Norton can supply original Hepolite ring sets with the narrow oil control rings fitted before engine number 146584. This is part 06.7898 Single Piston Ring Set (STD) R25010K.

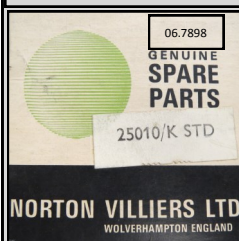
Wider oil control rings were fitted from engine 146584 onwards and the narrow oil rings in set 06.7898 are not suitable.

- Narrow oil control rings measure around 0.079" radial width
- Wide oil control rings measure around 0.136" radial width

For pistons with the wider oil control rings use GPM cast oil rings contained in part 06.7058.

Compression rings in part 06.7898 can be used with Hepolite pistons that have either narrow or wide oil control rings.

When removing the oil control rings from a Combat piston check if there is a series of holes or a large slot behind it. It is known for the top to break off the slotted type of piston and therefore we recommend replacing with a GPM piston, which will fit without modification.

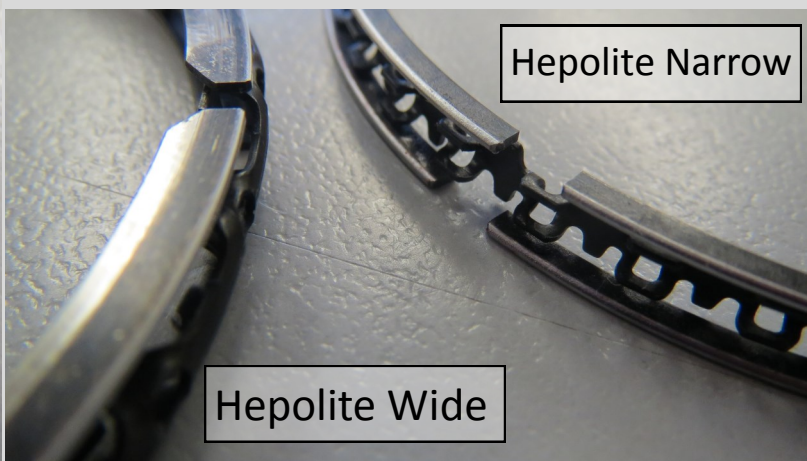


**WE STOCK SIX ORIGINAL  
HEPOLITE 750cc PISTON  
RING SETS (each part no.  
contains all rings for a  
single piston)**

Part No.	Description	Oil Ring type	Ref.
06.7898	750cc Standard	Narrow	R25010K
06.7901	750cc plus 30	Narrow	R25010K
06.7902	750cc plus 40	Narrow	R25010K
06.7954	750cc plus 10	Wide	R25830
06.7956	750cc plus 30	Wide	R25830
06.7957	750cc plus 40	Wide	R25830

Hepolite Wide

Hepolite Narrow



Hepolite Narrow

Hepolite Wide



GPM

**WE STOCK NINE GPM  
PISTON RING SETS**

(each part no. contains  
all rings for two pistons)



Part No.	Description	Part No.	Description
06.7058	750cc Std	06.7958	850cc Std
06.7060	750cc plus 20	06.7960	850cc plus 20
06.7122	750cc plus 30	06.7225	850cc plus 40
06.7062	750cc plus 40	06.7226	850cc plus 60
06.7123	750cc plus 60		

**NOW BUY GENUINE NORTON FACTORY SPARES FROM OUR SALES COUNTER IN ANDOVER, HAMPSHIRE**

Order on-line: [www.andover-norton.co.uk](http://www.andover-norton.co.uk) tel: 01264 359 565 email: [office@andover-norton.co.uk](mailto:office@andover-norton.co.uk)